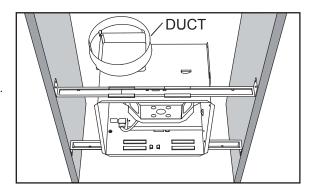
ASSEMBLY INSTRUCTIONS

3. ATTACH DAMPER/DUCT CONNECTOR

Snap the damper/duct connector onto the fan housing. The connector must be flush with the top of the housing, and the damper flap should fall closed.

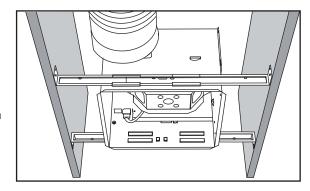
Insulated flexible duct is recommended for the quietest possible installation. If rigid duct is used, a short (1-3 feet) section of insulated flexible duct will ensure quiet operation



4. INSTALL ROUND DUCTWORK

Connect the round ductwork (not included) to the damper/duct connector, and run the ductwork to a roof or wall cap (not included). Using tape (not included), secure all the ductwork connections so that they are air tight.

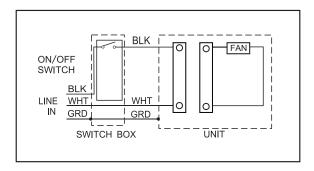
The ducting from this fan to the outside of building has a strong effect on the air flow, noise and energy use of the fan. Use the shortest, straightest duct routing possible for best performance, and avoid installing the fan with smaller ducts than recommended. Insulation around the ducts can reduce energy loss and inhibit mold growth. Fans installed with existing ducts may not achieve their rated air flow.

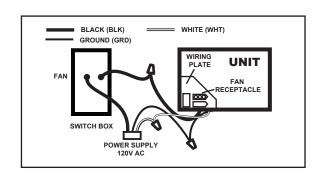


CONNECT ELECTRICAL WIRING

Run 120 V AC house wiring to the location of the fan. Use only UL-approved connectors (not included) to attach the house wiring to the wiring plate. Refer to the wiring diagram, and connect the wires as shown.

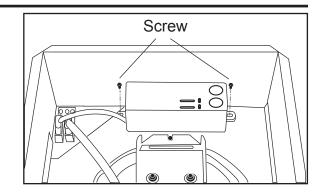
For models PC80X PC110X PC150





OPTION FUNCTION

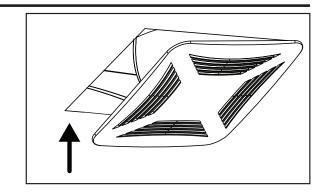
If need to add option function (humitidy sensor, motion sensor, speed controller ect.), put relevant power box in the place showed right, fixed it with screws, and insert the plug from the box into the suitable wire panel. (Motion function also need to change grille with sensor system). Connect electrical wiring refor to "CONNECT WIRING DIAGRAM".



INSTALL GRILLE

Install ceiling material to complete the ceiling construction and cut around the fan housing.

To attach the grille assembly to the fan housing, pinch the grille springs on the sides of the grille assembly and position the grille into the housing with the grille springs in the appropriate slots. Push the grille assembly towards the ceiling to secure.



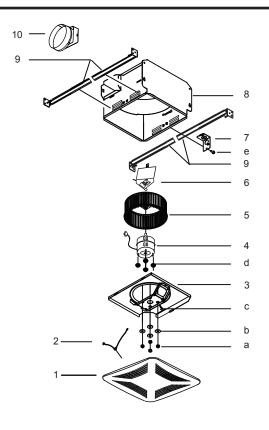
SERVICE PARTS

PART	PART NAME	Qty.
1	Grille Assembly (includes part 2)	1
2	Grille Spring	2
3	Motor Plate	1
4	Motor	1
5	Blower Wheel	1
6	Wire Panel / Harness Assembly	1
7	Wiring plate	1
8	Housing	1
9	Hanger Bar Kit	4
10	Damper / Duct Connector	1
а	Nut, Hex Lock	4
b	Washer	4
С	Screw	1
d	Isolator	4
е	Screw	1

^{*} Blower Assembly includes part 5, 4, d, 3, c, b, a. Replacement installation:

Remove the screw (part c), then take out the motor plate (part 3) from the housing (part 8) by pushing down the rib in the plate while pulling out on the side of the housing. Replace the broken parts.

WARNING: Before replacing, be sure to turn off power at power source.



WARRANTY

S&P USA Ventilation Systems, LLC. & S&P Canada Ventilation Products, Inc. warrants to the original end user of its products that our exhaust fans will be free from defects in materials and workmanship for a period of Five (5) years from the date of original purchase. 6 years warranty for motor and 5 years warranty for the remaining fan parts. THERE ARE NO OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING BUT NOT LIMITED TO IMPLIED WARRANTIES OF SUITABILITY FOR A PARTICULAR PURPOSE.

During this five year period, S&P will, at its option, repair returned products or parts, or provide replacement products or parts, without charge, for any product or part which is found to be defective under normal use.

This warranty does not cover normal maintenance and service or any parts that have been subject to misuse, negligence, accident, improper maintenance or repair, faulty installation or installation contrary to recommended installation instructions. S&P's obligation to repair or replace, at S&P's option, shall be the purchaser's sole and exclusive remedy under this warranty. No labor or materials are covered by this warranty. S&P shall not be liable for incidental damages arising out of or in connection with product use or performance.

This warranty gives you specific legal rights. You may also have other rights which vary from state to state.

To qualify for warranty service, you must notify S&P at the address or telephone number stated below, provide the model number and part identification, and describe the nature of any defect in product or part. You may be required to ship a defective part to S&P. There will be no charge for shipping repaired or replacement parts from S&P to you if your address is in the United States or Canada. At the time of requesting warranty service, you must present evidence of the original purchase date.

S&P USA Ventilation Systems, LLC.

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